

CONSMA005 ASSEMBLY INSTRUCTIONS

- Strip cable to recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Insert the stripped cable through the retaining nut, shield sleeve. 3. and spacer.
- Solder the socket to the center conductor.
- Insert the socket into the pin insulator, then screw the main body onto the retaining nut.
- Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Use heat shrink to cover crimp.
- Use the nut and washer to secure the connector to a case.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm].
- 2. DIMENSIONS APPLY AFTER FINISHING.
- 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.

TITLE:

WARNING: THIS DRAWING CONTAINS PROPRIETARY INFORMATION

THAT IS THE SOLE PROPERTY OF LINX TECHNOLOGIES, AND SHALL BE

TREATED AS SUCH. NO DISCLOSURE OR REPRODUCTION OF THIS

4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

DOCUMENT IS PERMITTED, IN WHOLE OR IN PART, WITHOUT THE EXPRESS WRITTEN PERMISSION OF LINX TECHNOLOGIES OR ITS DESIGNATED AGENTS. MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0] ANGLES: ±1° FINISH: DRAWN: B.MURPHY DT: 29-JUN-12

DT:

ENGR:

SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP FOR RG174 CABLE

SIZE DWG. NO. REV CONSMA005 В SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1

159 ORT LANE

MERLIN, OR 97532